





Journée GT-CPNL & GT-MEA

Model Predictive Control and its Applications

to Some Mechatronic Systems



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Paris, April, 03rd, 2014

• Context of Mechatronic systems

✓ Introductory example

✓ Basic definitions in Mechatronics

✓ Main technical areas (applications)

• Example 1 : One-leg hopping robot

✓ System description and dynamics

✓ Control problem formulation

✓ Proposed predictive controller

✓ Simulation results

• Example 2 : Hard disc drive

✓ System description and dynamics

✓ Control problem formulation

✓ Proposed predictive controller

✓ Simulation results

• Example 3 : Inertia wheel inverted pendulum

- ✓ System description and dynamics
- ✓ Control problem formulation

✓ Proposed predictive controller

✓ Real-time experimental results

• Conclusion







Conclusion

Introductory example : Adaptive cruise control (ACC)

In the cars of today



There are more thane 100 microprocessors controlling various systems



The more complicated systems are not just on/off control

Examples :

✓ Speed control
✓ Active vibration control

- Trajectory control
- ✓ Transmission control
- ✓ Adaptive cruise control
- ✓ Autonomous Emergency Braking (AEB)
 ✓ ... etc







Conclusion

Introductory example : Adaptive cruise control (ACC)

Cruise control is not a more convenience option than a safety feature !

Conventional cruise control systems simply maintain a preset speed :

How does it work ?

- 1- The driver presses a button to set the speed,
- 2- Cruise control system controls the speed by adjusting the throttle position,
- 3- The control is deactivated if the driver steps on the brake, changes the speed setting, or press the button.





However

- 1- It is not aware of other vehicles' movement,
- 2- The driver must be always aware \rightarrow Possibility of mistakes !
- 3- Possibility of collision with the leading car if not manually slowed down.



Introductory example : Adaptive cruise control (ACC)

Adaptive cruise control (ACC), is an enhancement to a conventional cruise control system which allows the vehicle to follow a forward vehicle at an appropriate distance. It actively maintains a preset distance between vehicles rather than a preset speed. **How does it work ?**

- 1- A laser or radar sensor in the front of the vehicle measures the distance to the vehicle ahead.
- 2- The driver then selects a distance that suits the driving conditions.
- 3- The system automatically maintains that distance as traffic speeds up and slows down.

Adaptive cruise control is much better than conventional cruise control in heavy traffic.
It reduces the risk of rear ending another vehicle if the driver isn't paying attention.





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Introductory example : Adaptive cruise control (ACC)

• The ACC module interacts with the throttle, the brake system to speed up or slow down







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Basic definitions in Mechatronics



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In order to allow its free use, Yaskawa decided to abandon his rights on the word in 1982





Synergistic integration means that the Mechatronic engineers have to study the aspects of engineering that are vital for the design and manufacture of products.

Brief history of Mechatronics

• The first stage [late 60s] :

- \checkmark This period corresponds to the years when this term was introduced.
- ✓ During this stage, technologies used in Mechatronic systems developed rather independently and individually.

• The second stage [early 80s] :

- ✓ A synergistic integration of different technologies started taking place.
- ✓ The notable example is **optoelectronics**.
- ✓ The concept of **hardware/software co-design** also started in this period.

• The third stage [Early 90s] :

- ✓ The most notable aspect of this stage is the increased use of computational intelligence in Mechatronic products and systems.
- ✓ Another important achievement is the possibility of miniaturization of components; in the form of micro actuators and micro sensors (i.e. Micro Mechatronics).







detection and isolation (F.D.I.) capability into the system.







Conclusion

Main technical areas (applications)

- ✓ Robotics (industrial and special)
- ✓ Automotive systems (ACC, AEB, vibrations, ...)
- ✓ Transportation and Vehicle Systems
- ✓ Actuators and sensors
- ✓ Computer facilities (printers, plotters, HDD, ...)
- ✓ Simulators for training of pilots and operators
- ✓ Manufacturing (machine tool, laser cutting, ...)
- Micro devices and optoelectronics
- ✓ Vibrations and noise control
- ✓ Power and energy devices
- ✓ Medical mechatronic systems
- Consumer Products
- Photo and video equipment (cameras, DVD players)
- Show industry
 - ... etc















From natural to artificial hopping



Kangaroos have a very performant locomotion

✓ Speed : Up to 90 km/h

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- ✓ 70% of energy stored in Achilles' tendon
- ✓ Jumps : Up to 3.5m height and 13m length

Kangaroo (Australia)

One-leg hopper (Ohio University)







Problem formulation

Hopping cycle decomposition



Two main phases : stance / Flight
Two transition phases : take off / landing

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Objective:

Design controllers to achieve stable periodic jumps for a one-leg hopping robot

Difficulties:

- **×** High nonlinear dynamics
- **×** Hybrid dynamics
- ★ Underactuated system
- **×** Very instable







Proposed control scheme

Symmetrical trajectory of the robot

Raibert's controller includes three parts Control of the length of the leg :

$$F_l = cte$$

Control of the foot placement :



Control of the behavior of the robot :

$$\Gamma = k_p(\phi_d - \phi) - k_v(\dot{\phi})$$

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- A HDD retains its data even when powered off
- Data is read in a **random-access** manner
- Individual blocks of data can be stored or retrieved in any order rather than sequentially
- With a magnetic head arranged on a moving actuator arm
- To read and write data to the surface





Conclusion

A brief history of HDD



ln 1956

- 🗸 IBM's RAMAC
- ✓ First machine with HD
- ✓ 50 platters
- 🗸 2 feet diameter
- ✓ 100,000 characters
- ✓ Equivalent to 5 MB

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ln 1979

- ✓ By Seagate Technology
- ✓ First 5.25" hard disk
- ✓ The ST506's is 5 MB
- 10 times as much as the RAMAC at a fraction of its size

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ln 1998

- ✓ 4 Decades after RAMAC
- Seagate Technology
- ✓ 47 GB was impressive
- ✓ Store 100,000 times
- ✓On the same surface

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In 2005

- ✓ World smallest HD
- 🗸 Toshiba
- ✓ 0.85" hard drive
- \checkmark Size of a postage stamp
- ✓ 4 GB (2005), 8GB (2007)







Main components of a Hard Disk Drive



A typical HDD consists of 5 main parts :

- Electric motor : Spins the rotating discs (at 7200 rpm)
- Disc platters : Made of magnetic material used to store data
- Actuator : Called Voice Coil Motor (VCM)
- Actuator arm : Holds and moves the head to write/access data up to 60 times/s
- **Head :** is the most crucial part \rightarrow R/W data on surface

How does it work?

1. Moving the head : Arm moves according to the Lorenz force







The sense of the force depends on the sense of the current (force ~ current)

2. Recording data : (All the data is stored using a basic form as series of 1 and 0)

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Based on Faraday's Law : A change in magnetization produces a voltage in the coil



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Distance : Head / platter 10 - 100 nm







Dynamic modeling of a HDD

A VCM can be modeled including hysteresis friction nonlinearity from pivot bearing

At **low frequencies** the dynamics is given by [San P. P. et al. 2011] :

$$M\ddot{q} + F(q, \dot{q}) = u$$
$$y = q + w_{out}$$



- M is the inertia of the system,
- q, \dot{q} , and \ddot{q} are position, velocity and acceleration of the VCM actuator head tip,
- *u* is the control input,
- y is the output displacement,
- $F(q, \dot{q})$ is the nonlinear function representing the pivot bearing hysteresis friction,
- ω_{out} is an output disturbance.



Dynamic modeling of a HDD

The nonlinear function F(q, q) is presented by the LuGre function [Liu. X,et al. 1999]
 The static & dynamic characteristics of the hysteresis function are expressed as:



ARM

RW HEAD

VCM ACTUATOR

DATA TRACK

Control problem

- ✓ Two problems: Track seeking / Track following
- ✓ Second one : keep the head closed to the desired track
- ✓ Both **precision** and **rapidity** are required (**robustness**)
- ✓ **Bounded** control input
- ✓ Uncertain nonlinear system
- ✓ Implementation of the proposed control architecture in simulation
- Tests in various operating conditions
 - Nominal conditions with noise
 - External disturbance rejection
 - Robustness towards parameters' uncertainties
- ✓ **Proposed solution** : Nonlinear Model Predictive Control (NMPC)









Simulation results

- ✓ Scenario 1: Nominal case
- ✓ Scenario 2 : External disturbance rejection
- ✓ Scenario 3 : Robustness towards parameters' uncertainties













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Scenario 2 : External disturbance rejection

NMPC

PID



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Scenario 3 : Robustness towards uncertainties

NMPC

PID





Example 3

Inertia Wheel Inverted Pendulum







障害物検知・バック走行

Principle of the gyrostabilizer

The effect of a torque (e.g. gravity / excitation moments)

Causes a variation in the spin axis

Reaction of a spinning wheel

Output torque orthogonal to the input torque and spin axes

- The phenomenon provides an effective means of motion control and balance
- Gyro's flywheel must be in motion to resist gravity
- Two early examples of application :



The Schilovski Gyrocar (1914)







- ✓ Single gimbal active stabilizer unit
- \checkmark With 40 inch diameter & 4.5 inch thick
- ✓ Flywheel operated at 2000-3000 rpm
- ✓ Twin type active stabilizer system (3000 rpm)
- \checkmark 40 feet long and weighted 22 tons
- ✓ Developed primary for military applications





Examples of some applications







Mechanical part of the system : inertia wheel inverted pendulum

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Functioning principle

The actuator is controlled to produce a torque on the inertia wheel

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- Torque can produce an acceleration of the rotating wheel
- Thanks to the dynamic coupling, a torque acting on the passive joint is generated
- This passive joint can be controlled through the acceleration of the inertia wheel









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Hopping robot) Hard disc drive I.W.I.P Conclusion Context **Dynamic modeling** • Generalized coordinates : $q_1 = \theta_1$, $q_2 = \theta_2$ Propose to use the formalism of Lagrange : $\frac{d}{dt} \left(\frac{\partial L}{\partial \dot{q}_i} \right) - \frac{\partial L}{\partial q_i} = Q_i$, i = 1..2The application of Lagrange principle gives : $T = \frac{1}{2}(m_1 l_1^2 + m_2 l_2^2 + i_1)\dot{\theta}_1^2 + i_2(\dot{\theta}_1 + \dot{\theta}_2)^2$ $V = (m_1 l_1 + m_2 l_2)g\cos(\theta_1)$ $ml = m_1 l_1 + m_2 l_2$ $L = T - V = \frac{1}{2}I\dot{\theta}_{1}^{2} + i_{2}(\dot{\theta}_{1} + \dot{\theta}_{2})^{2} - \overline{ml}g\cos(\theta_{1})$ $I = m_1 l_1^2 + m_2 l_2^2 + i_1$ $\begin{cases} \ddot{\theta}_1 &= \frac{1}{I} \Big[-\tau_2 + \overline{ml}g\sin\theta_1 \Big] \\ \ddot{\theta}_2 &= \frac{1}{Ii_2} \Big[(i_2 + I)\tau_2 - i_2\overline{ml}g\sin\theta_1 \Big] \end{cases}$ $M(q)\ddot{q} + H(q,\dot{q}) + G(q) = Ru$ $\left(\right)$ ume GT CPNL & GT MEA - 03/04/2014 Speaker: A. CHEMORI (LIRMM - CNRS/UM2, France)



Linearization of the dynamics

- Recall the nonlinear dynamics : $\begin{cases} \ddot{\theta}_1 = \frac{1}{I}[\tau_1 \tau_2 + \overline{ml}g\sin\theta_1] \\ \\ \ddot{\theta}_2 = \frac{1}{Ii_2}[-i_2\tau_1 + (i_2 + I)\tau_2 i_2\overline{ml}g\sin\theta_1] \end{cases}$
- Consider the state vector : $x = [\theta_1 \quad \dot{\theta}_1 \quad \dot{\theta}_2]^T$ and $\tau_1 = 0$, $\tau_2 = u$
- The nonlinear dynamics can be written in nonlinear state space as :

$$\dot{x} = f(x) + g(x)u$$

- The unstable equilibrium of the system : $x_e = \begin{bmatrix} 0 & 0 & 0 \end{bmatrix}^T$
- The linearization of the dynamics around the unstable equilibrium gives :

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$$\begin{cases} \dot{x} = Ax + Bu \\ y = Cx + Du \end{cases} \qquad \text{With:} \\ A = \begin{bmatrix} 0 & 1 & 0 \\ \overline{mlg}/I & 0 & 0 \\ -\overline{mlg}/I & 0 & 0 \end{bmatrix} , \ B = \begin{bmatrix} 0 \\ -1/I \\ (I+i_2)/i_2I \end{bmatrix} , \ C = \begin{bmatrix} 1 & 0 & 0 \end{bmatrix} , \ D = \begin{bmatrix} 0 \end{bmatrix}$$





Discritization of the dynamics

 \dot{x}

y

Recall the linearized dynamics :

• The discretization of the dynamics gives :

$$= Ax + Bu$$

= $Cx + Du$
$$\begin{cases} x_{k+1} = A_d x_k + B_d u_k \\ y_k = C_d x_k + D_d u_k \end{cases}$$

Summary of geometric and dynamic parameters of the system

Paramtre	Description	Valeur	unit
m_1	Masse du pendule	3.30810	Kg
<i>m</i> ₂	Masse du volant	0.33081	Kg
l_1	Distance pivot / centre de gravit du pendule	0.06	m
l ₂	Distance pivot / centre de gravit du pendule	0.044	m
i_1	Moment d'inertie du pendule	0.0314683	Kgm^2
<i>i</i> 2	Moment d'inertie du volant d'inertie	0.0004176	Kgm^2
g	Acclration de la pesanteur	9.81	ms^{-2}

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 $\begin{cases} x(k+1) = A_d x(k) + B_d u(k) \\ y(k) = C_d x(k) + D_d u(k) \end{cases}$

Proposed control approach : GPC

- Consider the case of the GPC approach with penalty on the end-state
- Recall the discrete dynamics of the system :
- Consider the extended state vector :

$$x_e(k+1) = \begin{pmatrix} x(k+1) \\ u(k) \end{pmatrix}$$

The variation on the control input :

$$\Delta u(k) = u(k) - u(k-1)$$

The dynamics can be written as :

$$\begin{cases} x_e(k+1) = A_e x(k) + B_e \Delta u(k) \\ y_e(k) = C_e x_e(k) + D_e \Delta u(k) \end{cases}$$

with :

$$A_e = \begin{pmatrix} A_d & B_d \\ 0 & 1 \end{pmatrix} \qquad B_e = \begin{pmatrix} B_d \\ 1 \end{pmatrix} \qquad C_e = \begin{pmatrix} C & 0 \end{pmatrix} \qquad D_e = \begin{pmatrix} 0 \end{pmatrix}$$

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This last dynamics will be used in the controller design





Proposed control approach : GPC

Consider the following optimization function :

$$J(N_1, N_p, N_u, Q, \lambda) = \sum_{j=N_1}^{N_p} [y(k+j) - w(k+j)]^T [y(k+j) - w(k+j)] + \sum_{j=N_1}^{N_u} \Delta u(k+j-1)^T \Delta u(k+j-1) + [x(k+N_p) - w_x(k+N_p)]^T Q [x(k+N_p) - w_x(k+N_p)]^T Q$$

From the system model one can have the state predictions :

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$$x_e(k+1) = A_e x_e(k) + B_e \Delta u(k)$$

$$x_e(k+2) = A_e^2 x_e(k) + B_e \Delta u(k+1)$$

$$\vdots$$

$$x_e(k+j) = A_e^j x_e(k) + \sum_{i=0}^{j-1} A_e^{j-i-1} B_e \Delta u(k+i)$$
The prediction of future outputs be :

$$y_e(k+j) = C_e A_e^j x_e(k) + \sum_{i=0}^{j-1} C_e A_e^{j-i-1} B_e \Delta u(k+i)$$

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Scenario 1 : Stabilization in the nominal case







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Stable limit cycle generation with A prediction based optimal trajectories tracking















Conclusion

- Control of Mechatronic systems
- Proposed controllers : Model predictive control
- Applications : 3 different examples of Mechatronic systems
 - ✓ One-leg hopping robot : NMPC
 - ✓ Hard disk drive : NMPC
 - ✓ Inertia wheel pendulum : GPC
- Validation : in simulation and real-time experiments
- Future work : control of more complex systems















For further reading



^{edited by} Nadine Le Fort-Piat & Alain Bourjault

an imprint of KOGAN PAGE SCIENCE

Advanced Mechatronics

Monitoring and Control of Spatially Distributed Systems

Dan Necsulescu

World Scientific





In the Billingsley Robin Bradbeer Mechatronics and Machine Visions in Practice

2 Springer

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Nitalgour Premchand Mahalik

OXFORD

Introduction to MECHATRONICS



SELECTED PAPERS OF THE INTERNATIONAL CONFERENCE ON MACHINE AUTOMATION ICMA2000 September 27 - 29, 2000, Osaka, Japan



Edited by: Eiji Arai, Tatsuo Arai and Masaharu Takano

ELSEVIER

Nikolay Avgoustinov

Modelling in Mechanical Engineering and Mechatronics

Towards Autonomous Intelligent Software Models

D Springer



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